

Moulding Factor Chart & Pricing

Pattern Width	Lumber Thickness						# Board Feet of Lumber Required for each Linear Foot of Moulding Ordered
	4/4	5/4	6/4	8/4	10/4	12/4	
1/2"	0.1250	0.1563	0.1865	0.2500	0.3125	0.3750	
5/8"	0.1375	0.1719	0.2063	0.2750	0.3438	0.4125	
3/4"	0.1500	0.1875	0.2250	0.3000	0.3750	0.4500	
7/8"	0.1625	0.2031	0.2438	0.3250	0.4063	0.4875	
1"	0.1750	0.2188	0.2625	0.3500	0.4375	0.5250	
1-1/4"	0.2000	0.2500	0.3000	0.4000	0.5000	0.6000	
1-1/2"	0.2250	0.2813	0.3375	0.4500	0.5625	0.6750	
1-3/4"	0.2500	0.3125	0.3750	0.5000	0.6250	0.7500	
2"	0.2750	0.3438	0.4125	0.5500	0.6875	0.8250	
2-1/4"	0.3000	0.3750	0.4500	0.6000	0.7500	0.9000	
2-1/2"	0.3250	0.4063	0.4875	0.6500	0.8125	0.9750	
2-3/4"	0.4000	0.5000	0.6000	0.8000	1.0000	1.2000	
3"	0.4250	0.5313	0.6375	0.8500	1.0625	1.2750	
3-1/4"	0.4500	0.5625	0.6750	0.9000	1.1250	1.3500	
3-1/2"	0.4750	0.5938	0.7125	0.9500	1.1875	1.4250	
3-3/4"	0.5000	0.6250	0.7500	1.0000	1.2500	1.5000	
4"	0.5500	0.6675	0.8250	1.1000	1.3750	1.6500	
4-1/4"	0.5750	0.7188	0.8625	1.1500	1.4375	1.7250	
4-1/2"	0.6000	0.7500	0.9000	1.2000	1.5000	1.8000	
4-3/4"	0.6250	0.7813	0.9375	1.2500	1.5625	1.8750	
5"	0.6500	0.8125	0.9750	1.3000	1.6250	1.9500	
5-1/4"	0.6750	0.8438	1.0125	1.3500	1.6875	2.0250	
5-1/2"	0.7000	0.8750	1.0500	1.4000	1.7500	2.1000	
5-3/4"	0.7250	0.9063	1.0875	1.4500	1.8125	2.1750	
6"	0.7895	0.9868	1.0842	1.5789	1.9737	2.3684	
6-1/4"	0.8158	1.0197	1.2237	1.6316	2.0395	2.4474	
6-1/2"	0.8421	1.0526	1.2632	1.6842	2.1053	2.5263	
6-3/4"	0.8684	1.0855	1.3026	1.7368	2.1711	2.6053	
7"	0.9730	1.2162	1.4595	1.9459	2.4324	2.9189	
7-1/4"	1.0000	1.2500	1.5000	2.0000	2.5000	3.0000	
7-1/2"	1.0270	1.2838	1.5405	2.0541	2.5676	3.0811	
7-3/4"	1.0541	1.3176	1.5811	2.1081	2.6351	3.1622	
8"	1.1111	1.3889	1.6667	2.2222	2.7778	3.3333	
8-1/4"	1.1806	1.4757	1.7708	2.3611	2.9514	3.5417	
8-1/2"	1.2500	1.5625	1.8750	2.5000	3.1250	3.7500	
8-3/4"	1.2778	1.5972	1.9167	2.5556	3.1944	3.8333	
9"	1.3429	1.6786	2.0143	2.6857	3.3571	4.0286	
9-1/4"	1.3714	1.7143	2.0571	2.7429	3.4286	4.1143	
9-1/2"	1.4000	1.7500	2.1000	2.8000	3.5000	4.2000	
9-3/4"	1.4286	1.7857	2.1429	2.8571	3.5714	4.2857	
10"	1.5000	1.8750	2.2500	3.0000	3.7500	4.5000	
10-1/4"	1.5294	1.9118	2.2941	3.0588	3.8235	4.5882	
10-1/2"	1.5588	1.9485	2.3362	3.1176	3.8971	4.6765	
10-3/4"	1.5882	1.9853	2.3824	3.1765	3.9706	4.7647	
11"	1.7188	2.1484	2.5781	3.4375	4.2969	5.1563	
11-1/4"	1.7500	2.1875	2.6250	3.5000	4.3750	5.2500	
11-1/2"	1.7813	2.2266	2.6719	3.5625	4.4531	5.3438	
11-3/4"	1.8125	2.2656	2.7188	3.6250	4.5313	5.4375	
12"	1.8438	2.3047	2.7656	3.6875	4.6094	5.5313	

Setup & Running Charges

Pattern Widths 3/4" - 6"

	S4S	STANDARD	COMPLEX
1-1000 lf	\$125	*\$200	*\$250
1001-2000 lf	\$175	*\$250	*\$300
2001-5000 lf	\$0.10	*\$0.12	*\$0.15
5001-10,000	\$0.09	*\$0.10	*\$0.12
10,001-20,000	\$0.05	*\$0.06	*\$0.06
Above 20,000	\$0.04	*\$0.05	*\$0.06

* Add knife charge of \$50 per pattern inch

Pattern Widths Greater Than 6"

	S4S	STANDARD	COMPLEX
1-1000 lf	\$175	*\$250	*\$300
1001-2000 lf	\$225	*\$350	*\$400
2001-5000 lf	\$0.14	*\$0.17	*\$0.22
5001-10,000	\$0.11	*\$0.13	*\$0.15
10,001-20,000	\$0.06	*\$0.07	*\$0.10
Above 20,000	\$0.05	*\$0.06	*\$0.10

* Add knife charge of \$50 per pattern inch

CATEGORY QUALIFICATION

S4S - Surfaced 4 Sides

(includes eased edges)

STANDARD - 1 or 2 of 4 sides profiled (i.e. casing & base)

COMPLEX - any pattern that requires profiles on more than 2 of 4 sides (i.e. crowns, full-rounds, & T&G patterns)